

RESEARCH ARTICLE

Improved osseointegration and segmental stability of 3D-printed porous tantalum cages with micro-scale structures for spinal fusion

Supplementary File

Table S1. Average porosity, pore size, and mechanical strength of porous Ta

| Parameter | Specification |
|----------------------------|---------------|
| Porosity (%) | |
| Designed | 70 |
| Manufactured | 68.87 ± 0.56 |
| Pore size (μm) | |
| Designed | 600 |
| Manufactured | 562 ± 20.34 |
| Elastic modulus (GPa) | 1.92 ± 0.14 |
| Compressive strength (MPa) | 75.28 ± 1.57 |

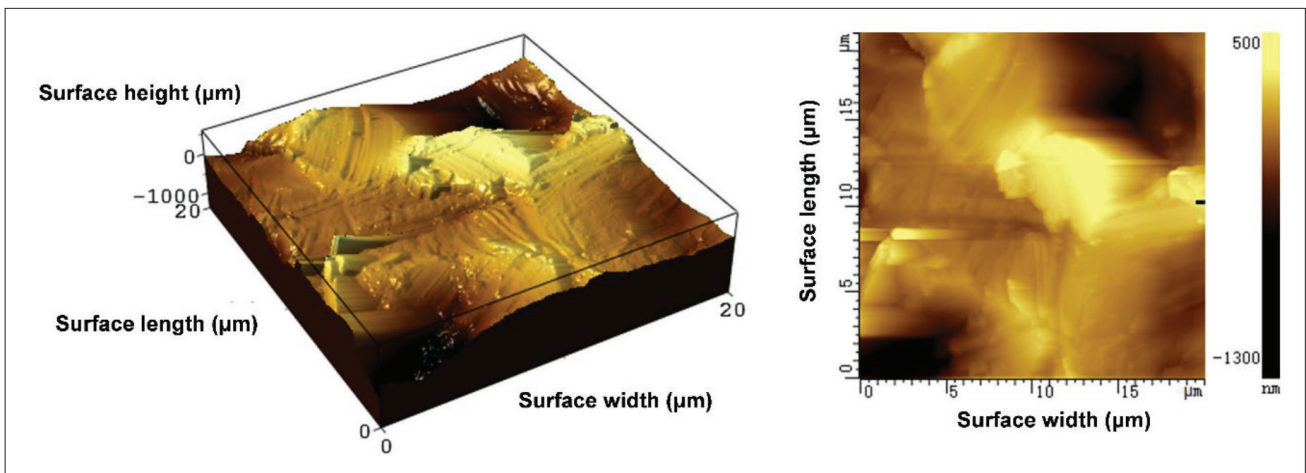


Figure S1. Atomic force microscopy (AFM) images of 3D height distribution map (left) and 2D topography map (right) of the 3D-printed pTa cage.