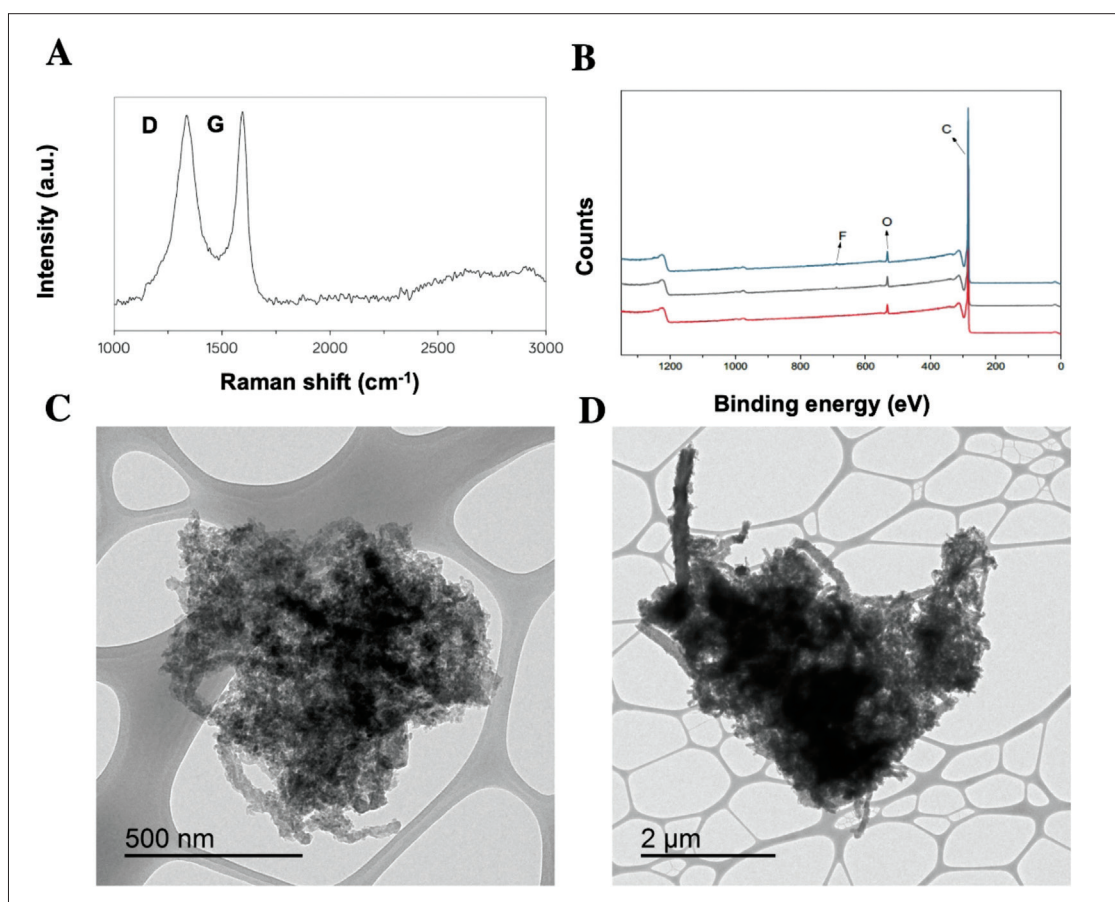


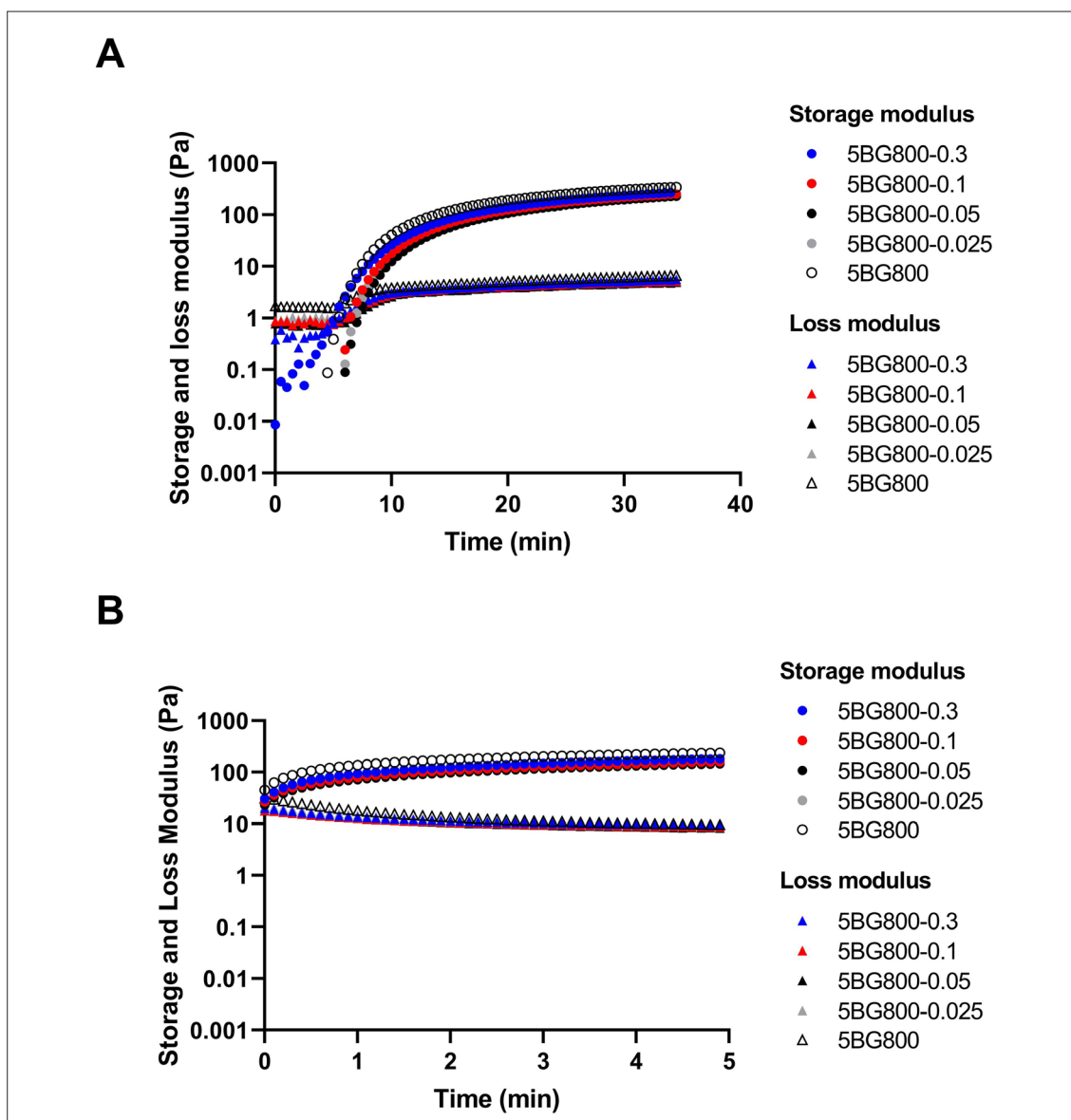
RESEARCH ARTICLE

Development and characterization of graphene derivative–  
GelMA hybrid bioinks for the generation of bioartificial tissue  
substitutes via 3D bioprinting

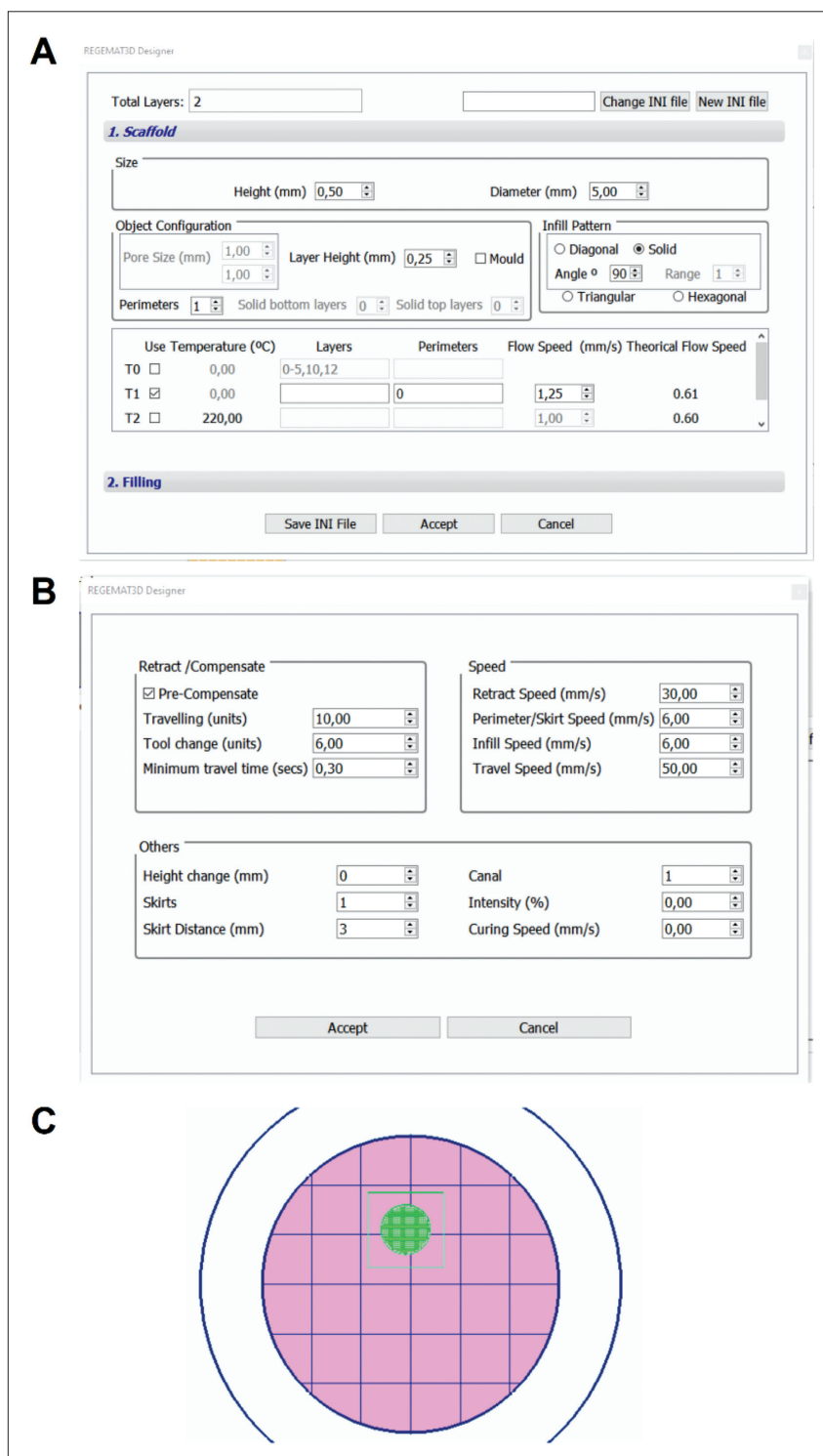
Supplementary file



**Figure S1.** Biograph characterization. (A) Raman analysis (D and G bands are indicated). (B) X-ray photoelectron spectroscopy. (C, D) Representative image from transmission electron microscopy. Additional characteristics of BioGraph can be found in other papers (see refs.<sup>40,41</sup> in the main paper). Abbreviations: BioGraph, graphene derivative; GelMA, gelatin methacryloyl.



**Figure S2.** Time-dependent oscillatory intervals obtained for 5% BG800-Biograph hybrid hydrogels. (A) Measurements of storage modulus ( $G'$ ) and loss modulus ( $G''$ ) were conducted on hydrogels initially in a melted state at 37°C, exposed to a temperature of 15 °C for 35 min. (B)  $G'$  and  $G''$  data collection for 5 min, following the interval data presented in Figure S2A, with the additional application of shear stress at a rate of 1000 s<sup>-1</sup> for a duration of 30 s. Abbreviation: BioGraph, graphene derivative.



**Figure S3.** Optimized bioprinting parameters. The figure shows object (A) and extra configurations (B), as captured from the Regemat 3D Design Software, for the production of cell-laden cylindrical scaffolds (C) used for the *in vitro* determination of the viability and proliferation of r-AMSCs cells, as well as for SEM characterization of acellular scaffolds. Abbreviations: r-AMSCs, rat adipose-derived mesenchymal stem cells; SEM, scanning electron microscope.