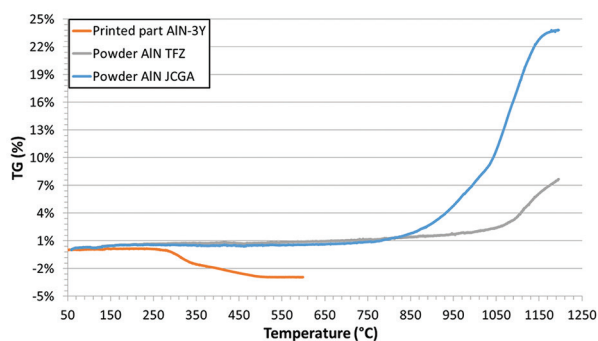


ORIGINAL RESEARCH ARTICLE

Elaboration of complex aluminum nitride parts by binder jetting:  
Optimization of printing parameters and powder characteristics

Supplementary File



**Figure S1.** TGA analysis in air of AlN printed green part (AlN-3Y) until 600°C and AlN fine and coarse powders (JCGA and TFZ) until 1200°C  
Abbreviations: AlN: Aluminum nitride; TG: sample mass variation; TGA: Thermogravimetric analysis